



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9703

Job Sheet 169452



Part No: 646.9703

Job Qty: 2 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D2 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Stores/Pkg-2			FEB 05 2018
110	Packaging	2 pcs	1/11/18	1/11/18	0.00	0.00	Packaging1-1			FEB 08 2018
120	Small Fab	2 pcs	1/12/18	1/12/18	0.00	0.67	Small Fab-1			
130	QC	2 pcs	1/12/18	1/12/18	0.00	0.00	QC5			
140	Packaging	2 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1			
150	QC21-SA	2 Ea	1/12/18	1/12/18	0.00	0.00	QC21			FEB 12 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	4 Ea (2 ea)	90-Start up Operation	
646.9713	Body	2 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	12 Ea (6 ea)	90-Start up Operation	
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	
NAS1149FN832P	Washer	24 Ea (12 ea)	90-Start up Operation	

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DART
AEROSPACE
S039210



Cutter Sub Assembly

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PART NO: 646.9703
Original Serial #: S039210
Revision:
Operation:
Change No:

Start up Operation 02/05/18

Job No: 169452

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9711 <i>Sub 3049x1</i>	4 <i>Sub 3049x1</i>	77	0
	646.9713	2	7	0
	MS21042L08	12	1,263	0
	MS27039-08-19	12	1,144	0
	NAS1149FN832P	24	5,173	0
Part Specifications				
Specifications could not be found.				

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